



Dart Aerospace Ltd.
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ASAP-SVP

RB6798927-1B
Job Sheet 178387



Part No: RB6798927-1B

Job Qty: 6 ea

Part Name: Jaw Part



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 5/30/18

Job Tracking No:

Due Date: 7/3/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RB6798927 Rev.2 IPP Rev. A 18.05.30 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	7/3/18	7/3/18	0.00	0.00	Start Up Small Fab-2		M.L.L.
110	Small Fab	6 pcs	7/3/18	7/3/18	0.00	6.00	Small Fab-3		M.L.L. DAS
120	QC	6 pcs	7/3/18	7/3/18	0.00	0.00	QC5		38
130	Packaging	6 pcs	7/3/18	7/3/18	0.00	0.00	Packaging3-1		M.L.L. 9-89
140	QC21-SA	6 Ea	7/3/18	7/3/18	0.00	0.00	QC21		DAS JUL 2 5 2018

Part Op 110 - 1-Cut bar at 9.1" 2-Form as per DWG. 3-Cut to finished length as per DWG. 4-Chamfer end. 5-Deburr

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M4140H-R0.375	4140 Round Bar .375	4.5600 ft (.76 ea)	90-Start up Operation	5089473

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M4140H-R0.375	5	64	0

Part Specifications

Specifications could not be found.

Plex 7/18/18 10:19 AM dart.logan.david



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Container No: S093382



Part: RB6798927-1B

Job No: 178387

Serial No/Batch: S093382

Revision: 2

Inspector:

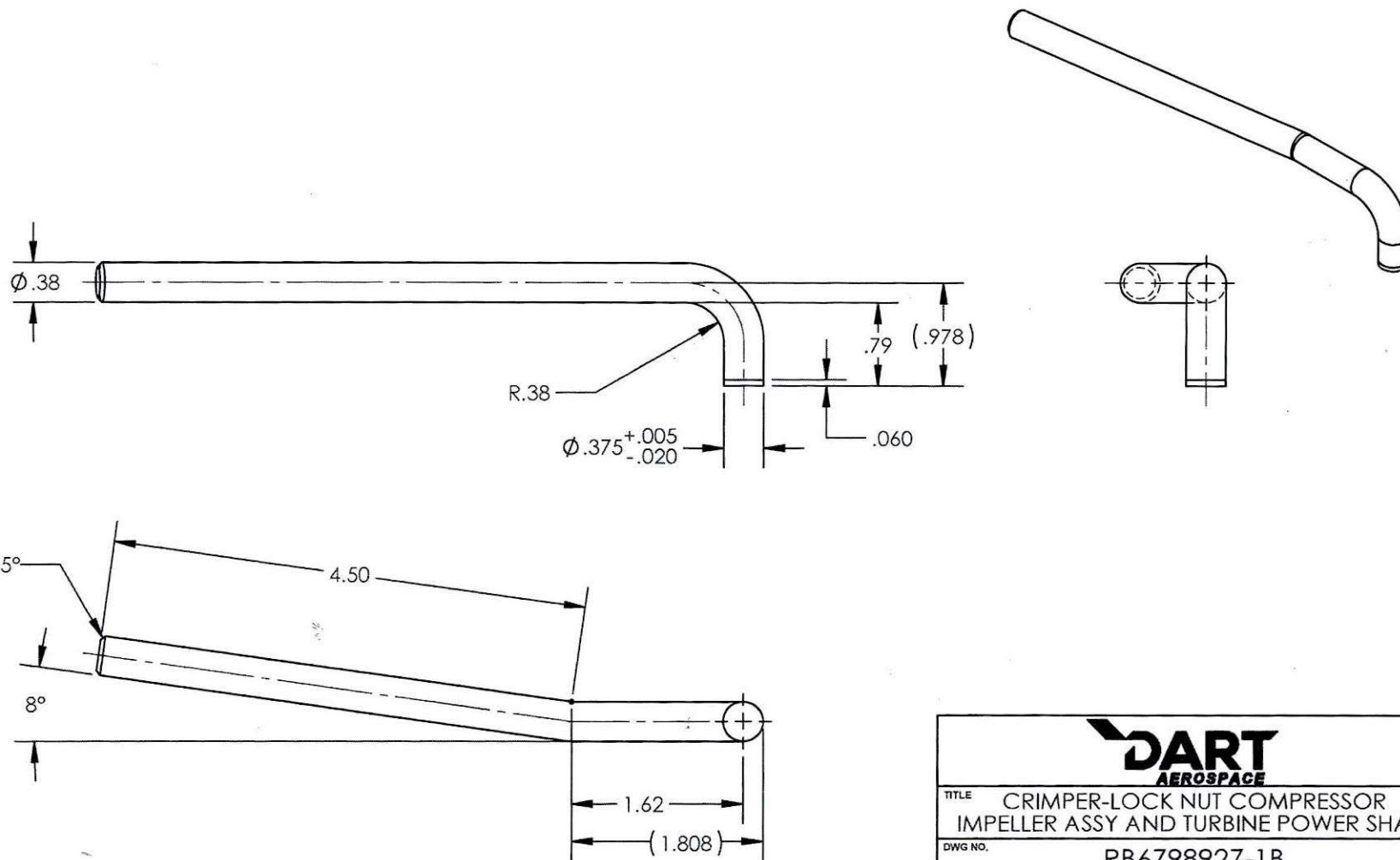
Exp Date:

Instructions:

Date: 07/10/18

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	17-0107	-1B CHD MATL WAS 4130 IS 4140/4142. DELETED HEAT TREAT RC 32-36. ADDED DIMS .790, (.978), (1.808). $\varnothing .375 \pm .005$. .060.	4/27/2017	DPD	JAG



(-1B)

JAW PART

DART AEROSPACE	
TITLE CRIMPER-LOCK NUT COMPRESSOR IMPELLER ASSY AND TURBINE POWER SHAFT	
DWG NO. RB6798927-1B	REV 2
MATL 4140/4142	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX $\pm$.010 FRACTIONS $\pm$ 1/8
FINISH SEE -1	.XX $\pm$.02 ANGLES $\pm$ 1°
SPEC	.X $\pm$.1 SURFACES = 125/✓
DRAWN BY: DD 04/27/2017	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: RJC 05/02/2017	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: AA 05/05/2017	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: JL 05/10/2017	USED ON MODEL
APPROVED: JAG 05/18/2017	250 SERIES
SCALE 2:3	DATE 4/27/2017
SHEET 4 OF 8	